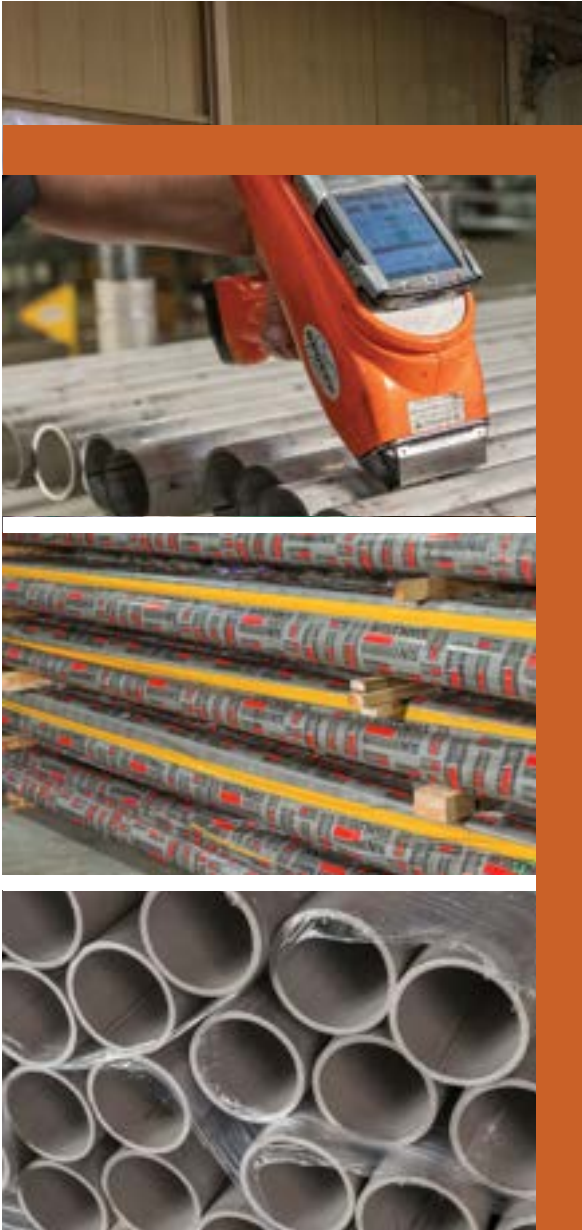




DIRECTING THE FLOW OF *Quality*

# STAINLESS STEEL PIPE



**Merit's Stainless Steel Pipe offering joins the quality of the Products of Merit with the commitment to serve our customers solutions that drive value.**

Our stainless pipe offering is available in both seamless and welded. These pipes conform to ASTM specifications; and our welded pipe is UL/FM approved and is certified to NSF61.

- 1/8" - 12"
- Type 304/L & 316/L
- Schedules 10, 40 & 80

contactus@meritbrass.com

**WWW.MERITBRASS.COM**

📞 800.726.9800

# Round Stainless Steel Pipe Weights

Pounds Per Linear Foot (Weight Based on .2833 lb./cu. Inch)

| Nominal Pipe Size | OD     | Schedule 5S |       | SCHEDULE 10S |       |
|-------------------|--------|-------------|-------|--------------|-------|
|                   |        | Wall        | WT.   | Wall         | WT.   |
| 1/8"              | 0.405  | 0.035       | 0.14  | 0.049        | 0.19  |
| 1/4"              | 0.540  | 0.049       | 0.26  | 0.065        | 0.33  |
| 3/8"              | 0.675  | 0.049       | 0.35  | 0.065        | 0.43  |
| 1/2"              | 0.840  | 0.065       | 0.54  | 0.083        | 0.68  |
| 3/4"              | 1.050  | 0.065       | 0.69  | 0.083        | 0.87  |
| 1"                | 1.315  | 0.065       | 0.88  | 0.109        | 1.42  |
| 1-1/4"            | 1.660  | 0.065       | 1.12  | 0.109        | 1.82  |
| 1-1/2"            | 1.900  | 0.065       | 1.29  | 0.109        | 2.10  |
| 2"                | 2.375  | 0.065       | 1.62  | 0.109        | 2.66  |
| 2-1/2"            | 2.875  | 0.083       | 2.50  | 0.120        | 3.56  |
| 3"                | 3.500  | 0.083       | 3.06  | 0.120        | 4.37  |
| 3-1/2"            | 4.000  | 0.083       | 3.50  | 0.120        | 5.02  |
| 4"                | 4.500  | 0.083       | 3.95  | 0.120        | 5.67  |
| 5"                | 5.563  | 0.109       | 6.41  | 0.134        | 7.84  |
| 6"                | 6.625  | 0.109       | 7.66  | 0.134        | 9.38  |
| 8"                | 8.625  | 0.109       | 10.01 | 0.148        | 13.52 |
| 10"               | 10.750 | 0.134       | 15.33 | 0.165        | 18.83 |
| 12"               | 12.750 | 0.156       | 21.18 | 0.180        | 24.39 |

| Nominal Pipe Size | OD     | Schedule 40S |       | SCHEDULE 80S |       |
|-------------------|--------|--------------|-------|--------------|-------|
|                   |        | Wall         | WT.   | Wall         | WT.   |
| 1/8"              | 0.405  | 0.068        | 0.25  | 0.095        | 0.32  |
| 1/4"              | 0.540  | 0.089        | 0.43  | 0.119        | 0.54  |
| 3/8"              | 0.675  | 0.091        | 0.57  | 0.126        | 0.75  |
| 1/2"              | 0.840  | 0.109        | 0.86  | 0.147        | 1.10  |
| 3/4"              | 1.050  | 0.113        | 1.14  | 0.154        | 1.49  |
| 1"                | 1.315  | 0.133        | 1.69  | 0.179        | 2.19  |
| 1-1/4"            | 1.660  | 0.140        | 2.29  | 0.191        | 3.02  |
| 1-1/2"            | 1.900  | 0.145        | 2.74  | 0.200        | 3.67  |
| 2"                | 2.375  | 0.154        | 3.69  | 0.218        | 5.07  |
| 2-1/2"            | 2.875  | 0.203        | 5.85  | 0.276        | 7.66  |
| 3"                | 3.500  | 0.216        | 7.65  | 0.300        | 10.25 |
| 3-1/2"            | 4.000  | 0.226        | 9.19  | 0.318        | 12.51 |
| 4"                | 4.500  | 0.237        | 10.89 | 0.337        | 14.98 |
| 5"                | 5.563  | 0.258        | 14.75 |              |       |
| 6"                | 6.625  | 0.280        | 19.15 |              |       |
| 8"                | 8.625  | 0.322        | 28.83 |              |       |
| 10"               | 10.750 | 0.365        | 40.86 |              |       |
| 12"               | 12.750 | 0.375        | 50.03 |              |       |



DIRECTING THE FLOW OF *Quality*

Merit Brass, a proven reliable master distributor of Stainless Steel Pipe has formed an alliance with Sun Mark Stainless, a global leader in the manufacture of Stainless Steel Pipe.





## Sun Mark Stainless

Sun Mark Stainless is born out of forward integration of the Sunrise Group to widen its product portfolio and capabilities in order to serve the ever evolving and expanding needs of the Indian and international markets.

Approaching half a decade of diversification and innovation, Sun Mark Stainless continues to incorporate stainless steel as an essential part of their illustrious growth and advancement.

Sun Mark Stainless features a new state-of-the-art production facility; all of their equipment, including nine mills for producing welded pipe and tube production have been procured from the leading machine manufacturers in the world. Aspiring for groundbreaking innovations in ways never thought possible, this family owned and managed business is proud to offer a wide ranging, world-class product portfolio.

### **Head Office**

310, Ashirwad Paras, Corporate Road, Prahladnagar, Ahmedabad: - 380015,  
Gujarat, India

### **Works Office**

Survey No, 205-219, Nr. Sintex Healthcare, Chhatral - Kadi Highway, Indrad,  
Gujarat, India



## Merit Brass

Since 1937, Merit Brass Company has prided ourselves on adding outstanding service and value to North America's leading wholesale distributors of pipe, valves, and fittings. We're dedicated to providing our customers with the ability to supply competitive and consistent high-quality products to their customers. Each product of Merit undergoes extensive quality assurance processes.

We are very fortunate to participate in a genuine partnering relationship with Sun Mark Stainless; a global leader in the manufacture of welded stainless steel pipe.



## Sun Mark's Quality Policy



"Keeping quality as our utmost priority, we at Sun Mark Stainless Pvt. Ltd. hereby declare to comply with strict adherence to all accredited National and International standards by implementing proven state-of-the-art technology, and best in class equipment. Sun Mark team members are dedicated and fully trained to strive for continuous improvement in our systems and processes, giving equal importance to safety, quality, and productivity."

Quality is of the utmost importance within Sunrise because our entire Team believes our survival depends on it. We've successfully implemented proven quality management practices at every step of our manufacturing processes, which enables us to provide our valued customers with superior products and services. Such dedication is hallmark of the Sun Mark Quality Assurance Plan.





## Bundles & Sub-Bundles

### Import Stainless Steel Pipe Schedule 10 Welded

| Nominal Pipe Size | OD Inches | Nominal Wall Inches | WT/FT Lbs. | Sub-bundle Qty | Weights of Sub-bundles | Full Bundle Qty | Weights Of Full Bundles |
|-------------------|-----------|---------------------|------------|----------------|------------------------|-----------------|-------------------------|
| 1/2"              | 0.840     | 0.083               | 0.68       | 200            | 136                    | <b>2000</b>     | <b>1360</b>             |
| 3/4"              | 1.050     | 0.083               | 0.87       | 160            | 139                    | <b>1600</b>     | <b>1392</b>             |
| 1"                | 1.315     | 0.109               | 1.42       | 200            | 284                    | <b>1000</b>     | <b>1420</b>             |
| 1-1/4"            | 1.660     | 0.109               | 1.82       | 200            | 364                    | <b>600</b>      | <b>1092</b>             |
| 1-1/2"            | 1.900     | 0.109               | 2.10       | 200            | 420                    | <b>600</b>      | <b>1260</b>             |
| 2"                | 2.375     | 0.109               | 2.66       | 100            | 266                    | <b>500</b>      | <b>1330</b>             |
| 2-1/2"            | 2.875     | 0.120               | 3.56       | 100            | 356                    | <b>300</b>      | <b>1068</b>             |
| 3"                | 3.500     | 0.120               | 4.37       | 100            | 437                    | <b>200</b>      | <b>874</b>              |
| 4"                | 4.500     | 0.120               | 5.67       | 100            | 567                    | <b>100</b>      | <b>567</b>              |
| 5"                | 5.563     | 0.134               | 7.84       | 100            | 784                    | <b>100</b>      | <b>784</b>              |
| 6"                | 6.625     | 0.134               | 9.38       | 100            | 938                    | <b>100</b>      | <b>938</b>              |
| 8"                | 8.630     | 0.148               | 13.52      | 40             | 541                    | <b>40</b>       | <b>541</b>              |

### Import Stainless Steel Pipe Schedule 40 Welded

| Nominal Pipe Size | OD Inches | Nominal Wall Inches | WT/FT Lbs. | Sub-bundle Qty | Weights of Sub-bundles | Full Bundle Qty | Weights Of Full Bundles |
|-------------------|-----------|---------------------|------------|----------------|------------------------|-----------------|-------------------------|
| 1/2"              | 0.840     | 0.109               | 0.86       | 200            | 172                    | <b>2000</b>     | <b>1720</b>             |
| 3/4"              | 1.050     | 0.113               | 1.14       | 160            | 182                    | <b>1600</b>     | <b>1824</b>             |
| 1"                | 1.315     | 0.133               | 1.70       | 200            | 340                    | <b>1000</b>     | <b>1700</b>             |
| 1-1/4"            | 1.660     | 0.140               | 2.29       | 200            | 458                    | <b>600</b>      | <b>1374</b>             |
| 1-1/2"            | 1.900     | 0.145               | 2.74       | 200            | 548                    | <b>600</b>      | <b>1644</b>             |
| 2"                | 2.375     | 0.154               | 3.70       | 100            | 370                    | <b>500</b>      | <b>1850</b>             |
| 2-1/2"            | 2.875     | 0.203               | 5.85       | 100            | 585                    | <b>300</b>      | <b>1755</b>             |
| 3"                | 3.500     | 0.216               | 7.65       | 100            | 765                    | <b>200</b>      | <b>1530</b>             |
| 4"                | 4.500     | 0.237               | 10.89      | 100            | 1089                   | <b>100</b>      | <b>1089</b>             |
| 5"                | 5.563     | 0.258               | 14.75      | 100            | 1475                   | <b>100</b>      | <b>1475</b>             |
| 6"                | 6.625     | 0.280               | 19.152     | 100            | 1915                   | <b>100</b>      | <b>1915</b>             |
| 8"                | 8.630     | 0.322               | 28.83      | 40             | 1153                   | <b>40</b>       | <b>1153</b>             |



# Stainless Steel Pipe Features



## Unique Product Identification

Each bundle is securely wrapped and marked with a green stripe which denotes 304/L and a yellow stripe which denotes 316/L.

## Standard Labeling

All bundles are marked with a unique QR code which contains:

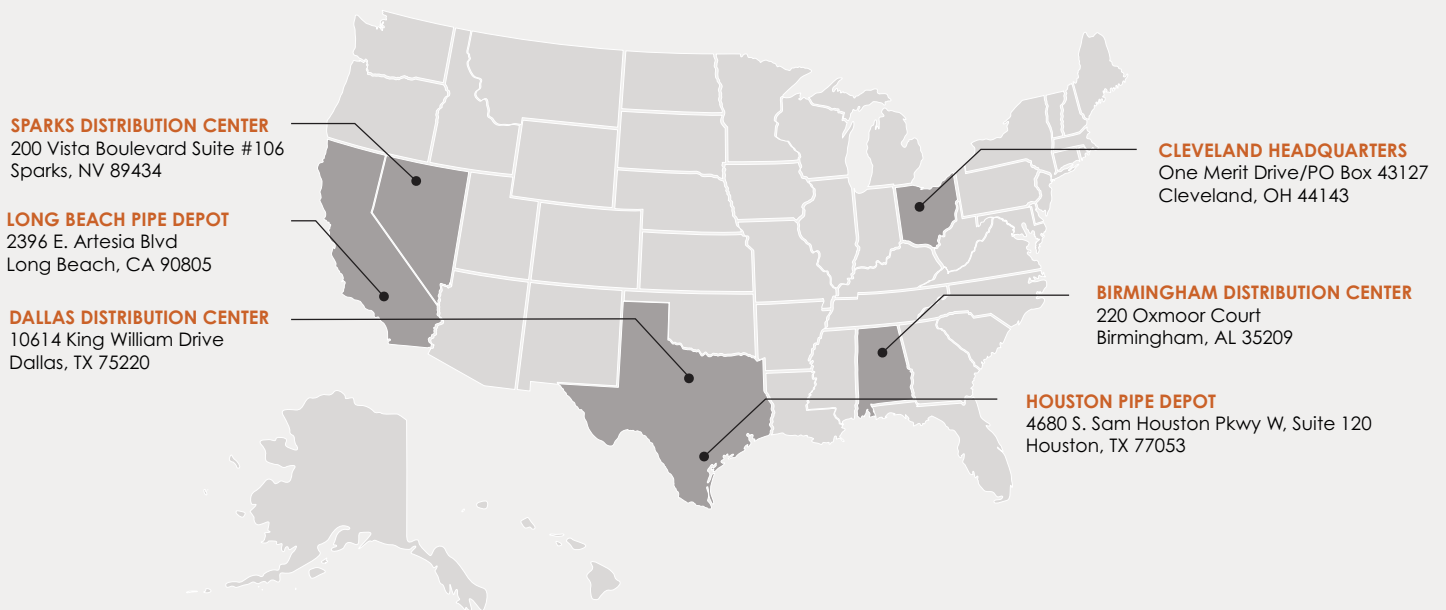
- Sub-Bundle Quantity Detail
- Merit Brass Co.'s Part Number
- ASTM A312/A312 Specification
- Alloy (304/L or 316/L)
- Diameter
- Merit Brass Purchase Order Number
- Bundle Quantity Detail
- Heat Number
- Date of Packaging

## Packaging & Handling

- Each bundle houses a sub-bundle.
- Merit Brass associates take great pride in shipping Sun Mark's Stainless Steel Pipe.
- All pipe is stored indoors.



## LOCATIONS



## CONTACT US



**800.726.9800**

[contactus@meritbrass.com](mailto:contactus@meritbrass.com)

**LEARN MORE**

